

Date: Thursday, 1/25/2007 10:24:49 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 30465		
Estimate Number	: 10897		
P.O. Number	: N/A	Part Number	: D2618
This Issue	: 1/25/2007	Drawing Number	: D2618 REV B1
Prsh Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: B1
Previous Run	: 29645	Material	: N/A
Written By	: <i>[Signature]</i>	Due Date	: 2/5/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	<i>228</i>
Comment	: Est Rev: E Re-format 05-11-22 JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MDELRINR0500	Delrin Round Bar .50"	
		Comment: Qty.: 0.2709 f(s)/Unit Total : 54.1800 f(s) Delrin Round Bar .50" black (MDELRINR0500) Batch: <i>H103387</i>	<i>On 07/02/09 228</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. 2-Deburr	<i>On 07/02/09 228</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>On 07/02/09 228</i>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<i>8/07/02/13 228</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>Box/02/14 234/10</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/02/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 30465

Part Number: D2618

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



234

Comment: FINAL INSPECTION/W/O RELEASE

07/02/14

Job Completion



u 07.02.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30465
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>Jnk</i>	Audited by:	<i>Mg</i>	Prototype Approval:	N/A
Date:	07/02/08	Date:	07/02/08	Date:	N/A

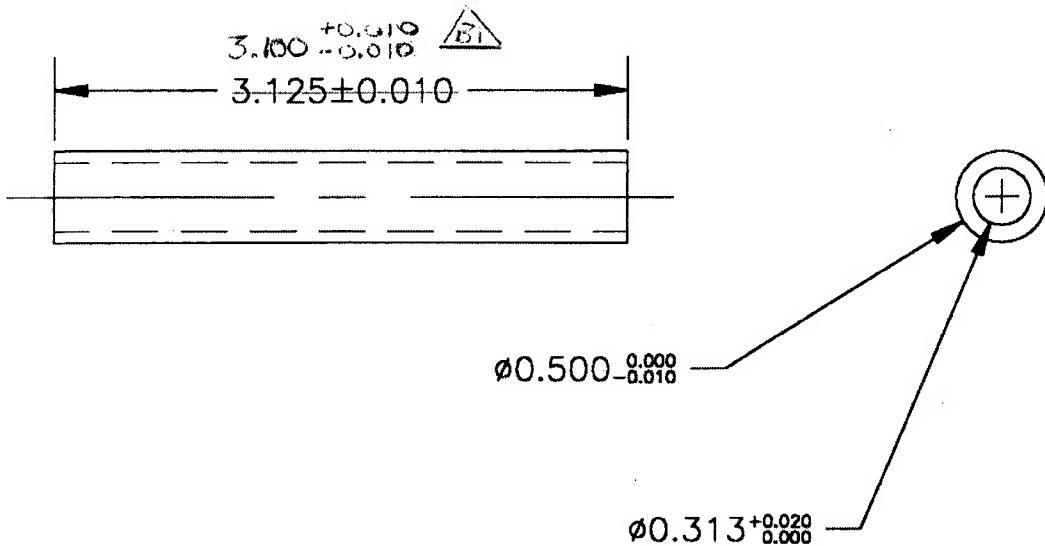
Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	 
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	 

DART

DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED BW	APPROVED BW	DRAWING NO. D2618
DATE 96:10:30		REV. B SHEET 1 OF 1 SCALE 1:1 TITLE BUSHING

RELEASED
 97/05/13 DS

B	97.05.09	3.125 WAS 1.625, .313 WAS .375
81	4/ff 04.06.03	CHANGE DIM FOR BETTER FIT



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *30465*